

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 033.19065ZN | L.22/00450/1 R | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 1,9X6,5 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|-------------------|----------------|------|-------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 3,00 | 3,22 | 3,05-3,15 | 10 | 0 |
| HEAD HEIGHT | 1,05 | 1,24 | 1,12-1,14 | 10 | 0 |
| HEAD RADIUS | R 1,90 | | R 1,81-1,87 | 10 | 0 |
| OUTSIDE DIAMETER | 1,82 | 1,90 | 1,82-1,90 | 10 | 0 |
| THREAD NUMBER | 6 THREAD | | OK | 10 | 0 |
| HELIX ANGLE | 45° | 60° | 59°30'-60° | 10 | 0 |
| PILOT DIAMETER | 1,52 | 1,60 | 1,54-1,56 | 10 | 0 |
| PILOT LENGHT | 0,90 MAX | | 0,45-0,56 | 10 | 0 |
| TOTAL LENGHT | 6,05 | 6,95 | 6,54-6,58 | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | TYPE U | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 1NM20 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21 | 88 | 21 | 8 | 5 | N/A | 1 | 2 | N/A | 48 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

